

24503 Antihopping slipper clutch ZXR 400 – mounting instructions

Congratulations, you bought one of best clutch systems for your ZXR 400.

This operation must do an experienced racing workshop, or mechanic.

This clutch is designed for using four pcs. standart springs ZXR400.

This clutch is designed for OEM Kawasaki Cat.No..

1. Read this instructions with photos before you start. Check if the set includes all parts.
2. Remount the old clutch hub (according Kawasaki workshop manual), clean thread on the main shaft and big nut from old glue with brake cleaner.
3. Put shim (STD) between basket and drum, when you remounted it. (pic.a)
4. Install premounted slipper drum. (pic.b)
5. Put KIT steel washer .(pic.c)
6. Fix big nut (STD) (pic. d) with torque 130 Nm (pic. e) and fix it with glue Loctite No. 620 or similar strong glue. (pic.f)
7. This slipper clutch is designed for using OEM clutch discs.(pic.g)
8. Install push pin (STD) to push rod. (pic. h)
9. Install pressure plate. (pic. i).
10. Put OEM clutch springs , put spring kit spring retainers , fix all with M5 bolts with torque 6 – 8 Nm. (pic.j, k) Check correct squish between pressure plate and clutch hub in bore in pressure plate. Correct clearance is ca. 1.0 – 1.2 mm. Minimal clearance is 0.6mm, in case it is smaller, change all friction plates
11. Everytime use new clutch cover gasket.
12. Mount case cover according to Kawasaki workshop manual.
13. Adjust correct free play on clutch cable. During the ride this freeplay can change and must be adjust by rider.

LIST OF PARTS

- 1 pc. clutch drum premounted
- 1 pc. pressure plate
- 4 pcs. spring buckels set
- 4 pcs. spring buckle set for more preload (more engine backtorque)
- 4 pcs. bolt M5
- 1 pc. big washer

24503 Picture A (pic.a)



24503 Picture B (pic.b)



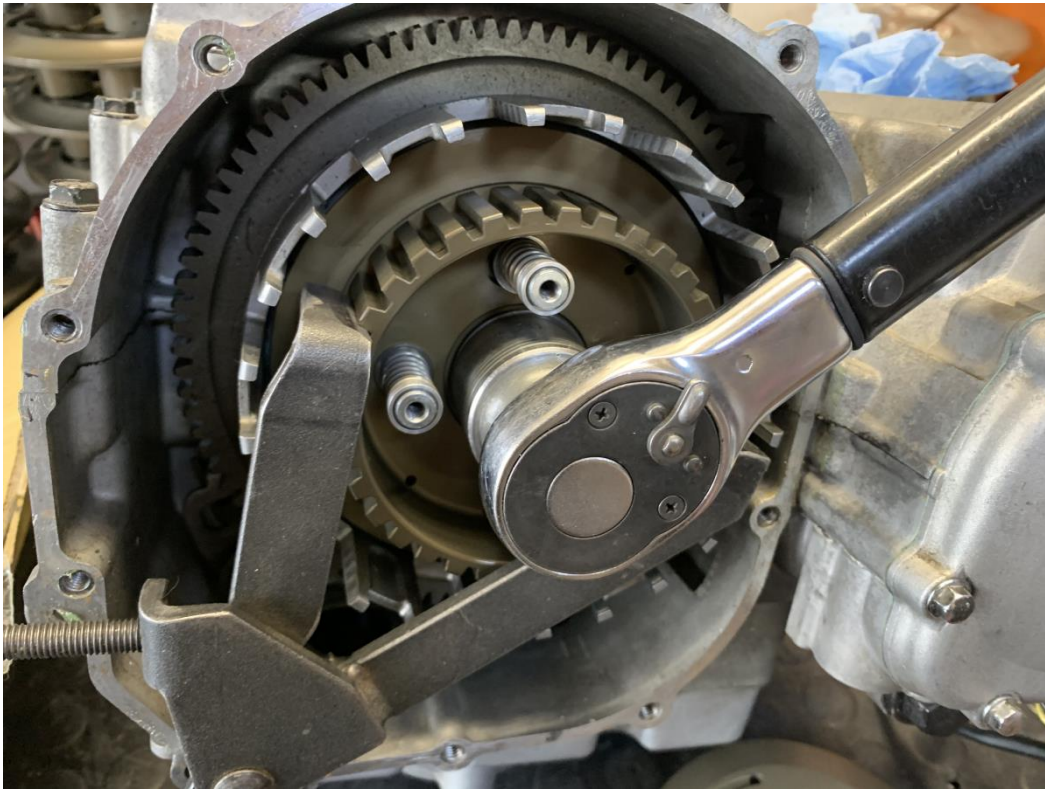
24503 Picture C (pic.c)



24503 Picture D (pic.d)



24503 Picture E (pic.e)



24503 Picture F (pic.f)



24503 Picture G (pic.g)



24503 Picture H (pic.h)



24503 Picture I (pic.i)



24503 Picture J (pic.j)



24503 Picture K (pic.k)

