16303 Antihopping clutch kit Minarelli 660cc engine - mounting instructions

Congratulation, you bought one of the best clutch systems for your motorbike.

Everytime is better when this operation do a experienced service, or experienced mechanic.

Caution – this clutch is not designed for STD clutch springs, but for springs from CBR600RR for prevend spining clutch with tune up engines.

- 1. Read this instruction with photos befor you start. Check if the kit includes all parts.
- 2. Remount the old clutch (according workshop manual), clean thread on the shaft main nut from old glue perfectly. Clean this parts with brake cleaner.
- 3. Check the STD shim under clutch drum in it's position (pic.a).
- 4. This slipper clutch is delivered in pre-mounted stand. This unit install to gearbox shaft (pic.b)
- 5. Put spring shim (kit) (pic.d), mount standart main nut and fix it with torque 110 Nm (pic.e). To safe use strong thread glue (Würth, Berner, Loctite).
- 6. Install clutch plates . This clutch is designed for standart plates. Install the clutch plates to position as usual (fig. c, f))
- 7. Mount the pressure plate with pull rod (fig. g). Install clutch springs from CBR 600RR, with kit buckels and M6x 25mm kit bolts (torque 10 Nm).(fig 1)
- 8. Check the clearance between pressure plate and clutch hub in pressure plates hole. The correct clearance is about 1,0 mm, minimum clearance is 0,5mm.
- 9. Adjust clearance on clutch cable.
- 10. Install clutch cover according workshop manual, and go back to track.

LIST OF PARTS

1 pc. premounted clutch drum

1 pc. presure plate

1 pc. bombing washer

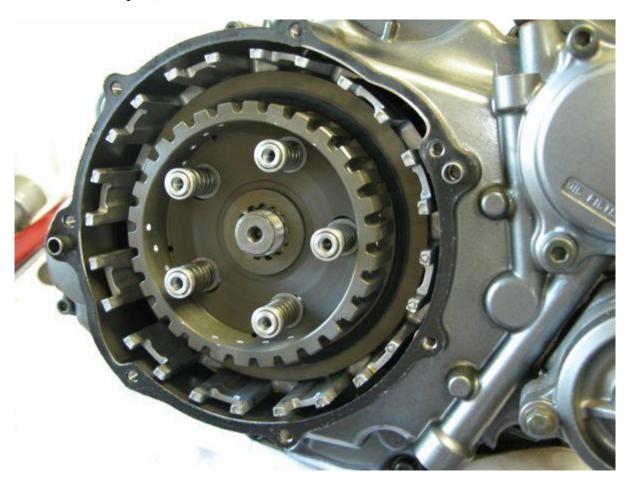
5 pcs. spring buckel

5 pcs. M6 bolt



16303 Picture B (pic.b)





16303 Picture D (pic.d)



16303 Picture E (pic.e)



16303 Picture F (pic.f)





16303 Picture H (pic.h)

