

19703 Antihopping clutch kit GSXR 600/750 2009 - mounting instructions

Congratulation, you bought one of the best clutch systems for your GSXR.

Everytime is better when this operation do a experienced service, or experienced mechanic.

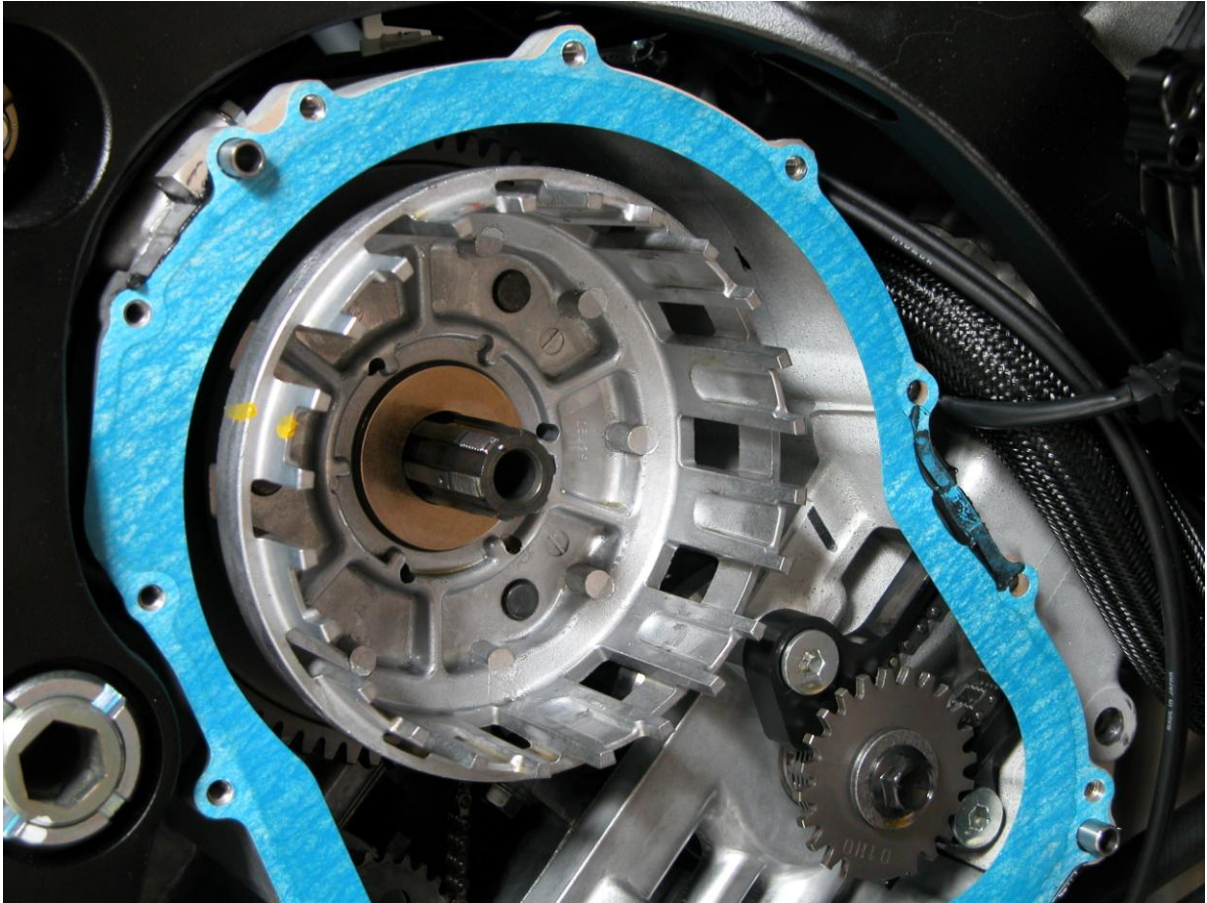
1. Read this instruction with photos befor you start. Check if the kit includes all parts.
2. Remount the old clutch (according Suzuki workshop manual), clean thread on the shaft main nut from old glue perfectly. Clean this parts with brake cleaner.
3. Check the STD shim under clutch drum in it's position (pic.a).
4. This slipper clutch is delivered in pre-mounted stand. This unit install to gearbox shaft (pic.b)
5. Put spring shim (kit) (pic.c), mount standart main nut (pic.d), and fix it with torque 120 Nm (pic.e). To safe use strong thread glue (Würth, Berner, Loctite).
6. Install clutch plates . This clutch is designed for standart plates. Install the clutch plates to position as usual (fig. f, g, h, i))
7. Install push rod with shims and bearing (fig. j,k)
8. Mount the pressure plate. Install clutch springs with kit buckels and M5x 25mm kit bolts (torque 8 Nm).(fig l)
9. Check the clearance between pressure plate and clutch hub in pressure plates hole. The correct clearance is about 1,0 mm, minimum clearance is 0,5mm.
10. In case you use aftermarket friction plates, you can reach correct clearance by using Suitable combination of following steel plates:

Order No.	Thickness
21451-41G10-000	2.0
21451-41G00-000	2.3
21451-41G20-000	2.6
11. Adjust clearance on clutch lever
12. Install clutch cover according Suzuki workshop manual, and go back to track.

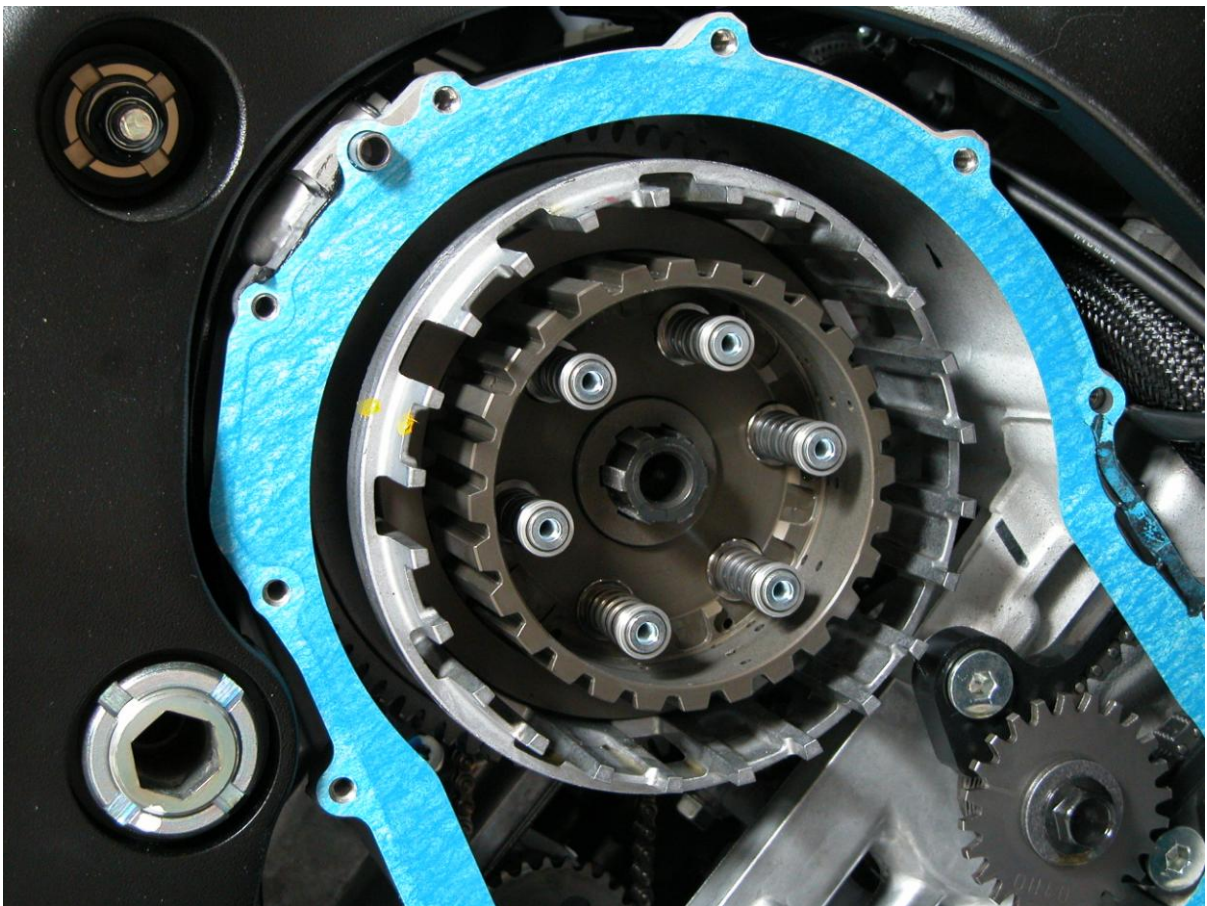
LIST OF PARTS

- 1 pc. premounted clutch drum
- 1 pc. presure plate
- 1 pc. bombing washer
- 6 pcs. spring retainer
- 6 pcs. plus preload spring retainer
- 6 pcs. M5 bolt

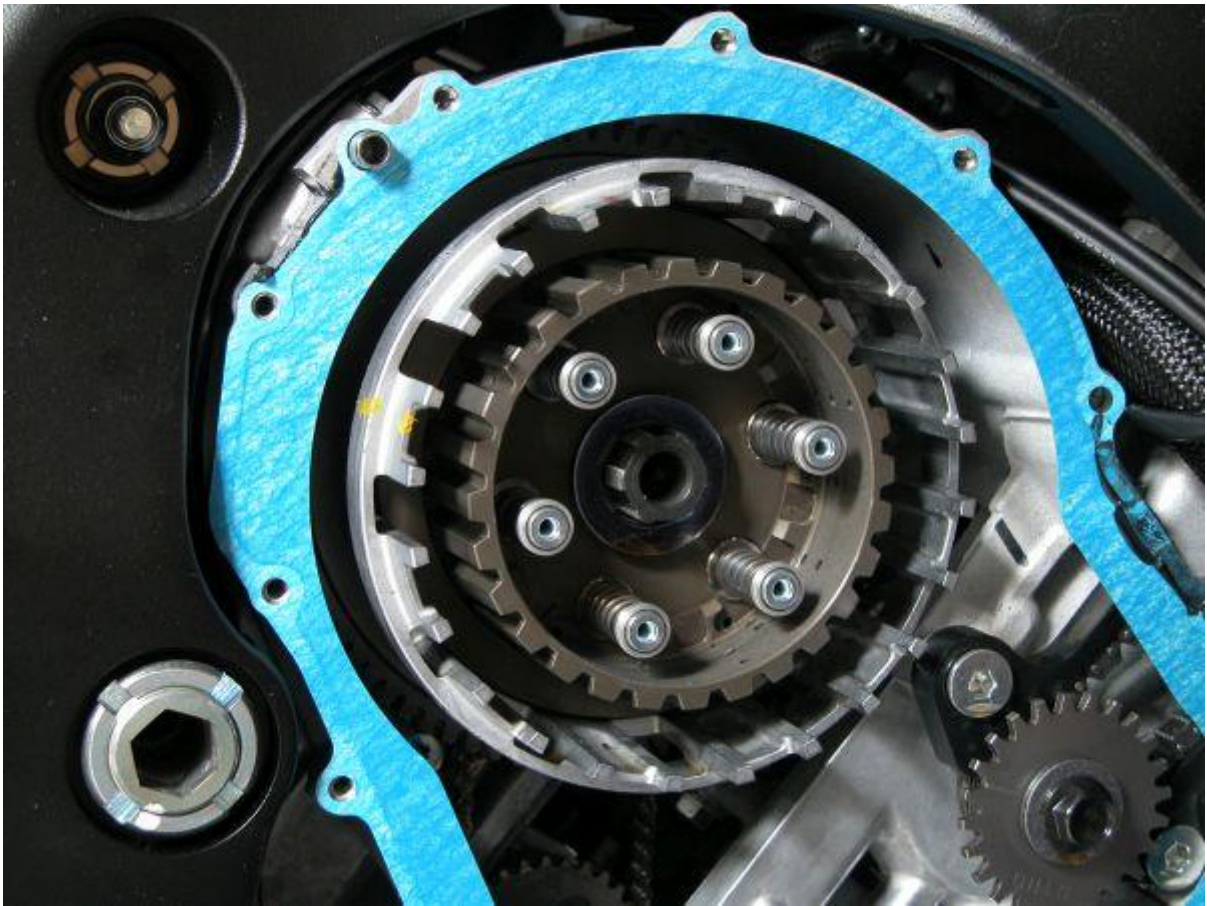
19703 Picture A (pic.a)



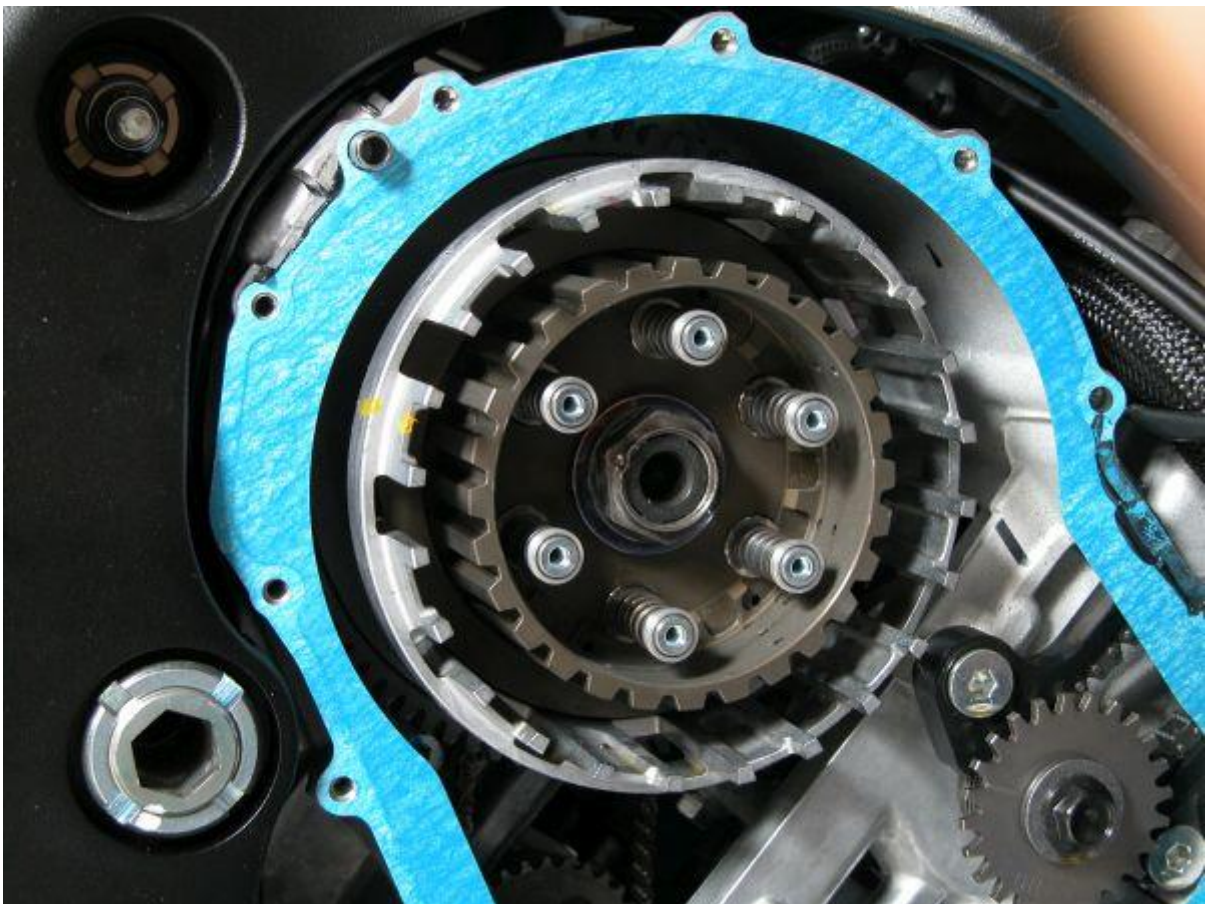
19703 Picture B (pic.b)



19703 Picture C (pic.c)



19703 Picture D (pic.d)



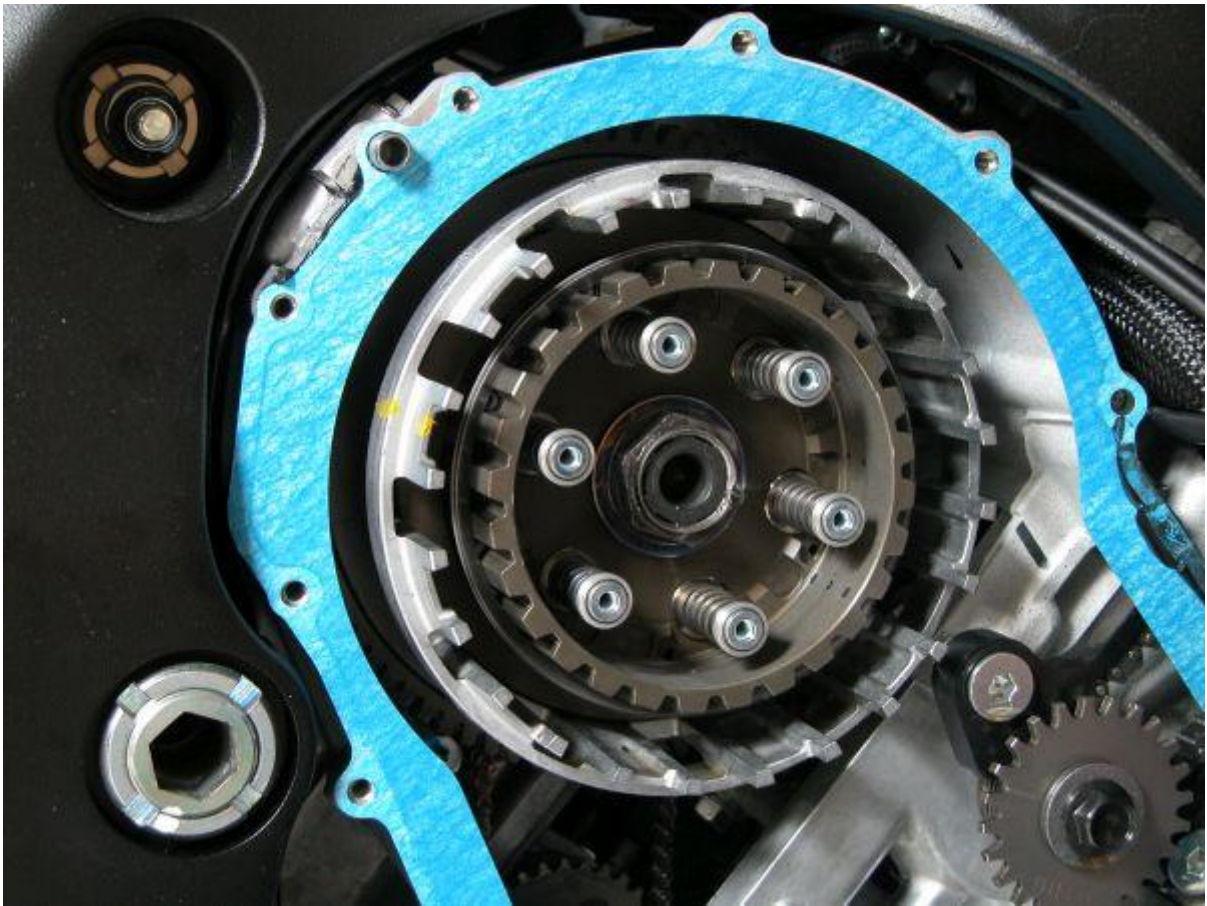
19703 Picture E (pic.e)



19703 Picture F (pic.f)



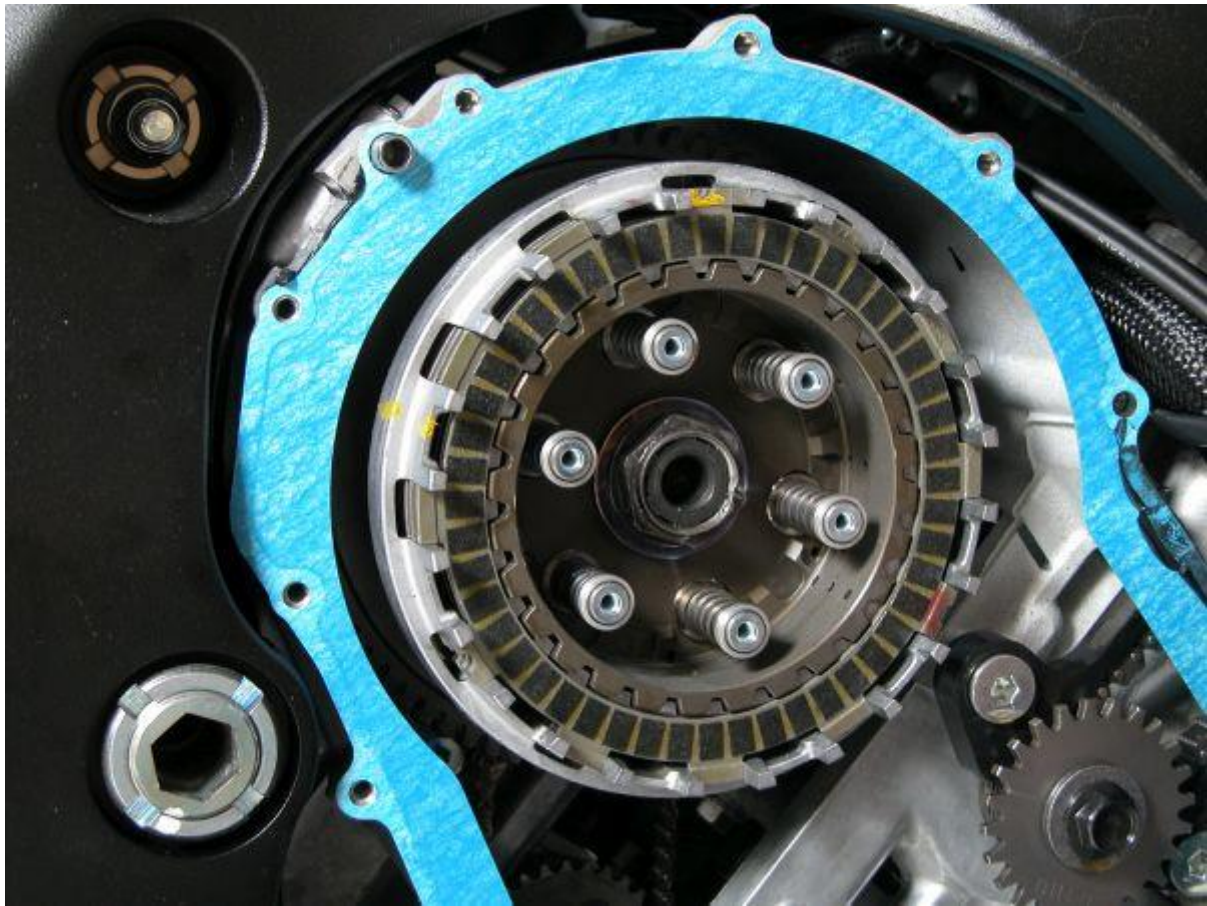
19703 Picture G (pic.g)



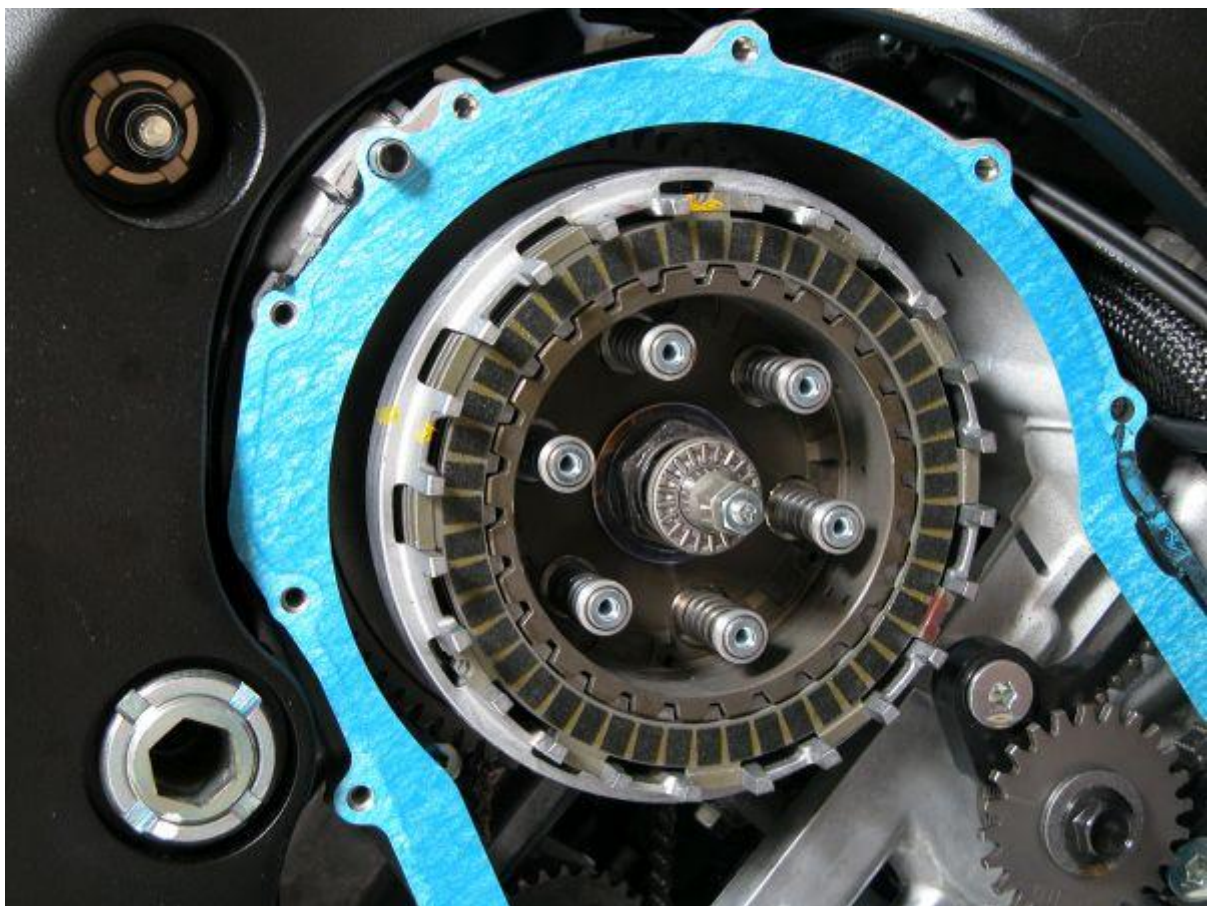
19703 Picture H (pic.h)



19703 Picture I (pic.i)



19703 Picture J (pic.j)



19703 Picture K (pic.k)



19703 Picture L (pic.l)

