

SUZUKI GSX1100S KATANA clutch basket - fitting instructions

It is necessary to let this job do experienced workshop.

Drill out fixing rivets on old STD basket with primary gear

1. Turn the new basket up side down.
2. Put flat steel shim from STD basket.
3. Put primary gear in correct direction.
4. Put spring steel shim in position as on picture.
5. Basket with primary gear and shims.
6. Insert damper spring with retainers in direction as on picture.
7. Insert all other damper springs and spacers.
8. Put bottom steel disc.
9. Put hexagonal inserts with thread.
10. Turn carefully the basket with all parts.
11. Use kit bolts to fix all parts together. Torque 25Nm. Use Loctite 620 to save the thread.
12. Use punch to safe bolt in inserts from bottom side.

Pic 1



Pic 2



Pic 3



Pic 4



Pic 5



Pic 6



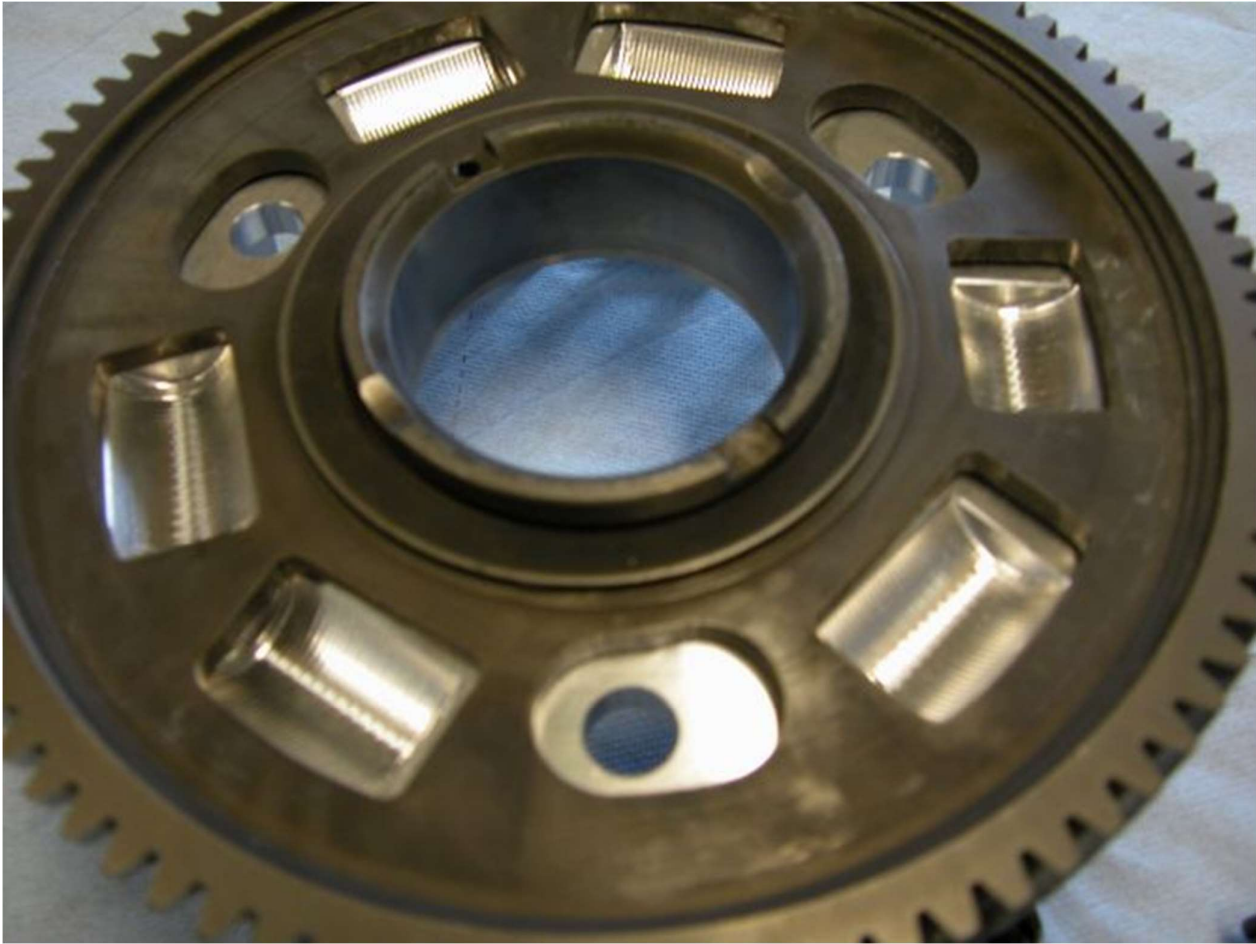
Pic 7



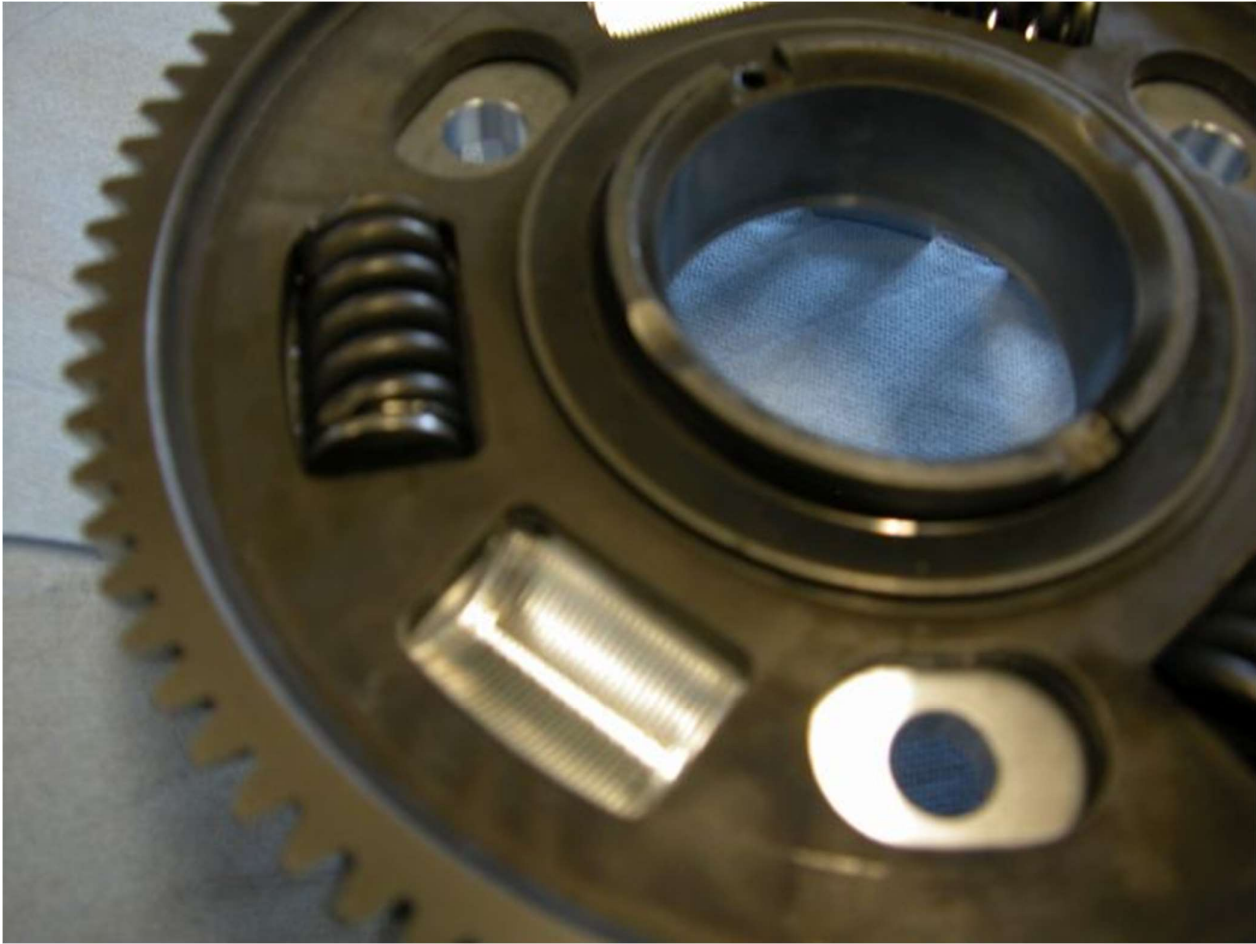
Pic 8



Pic 9



Pic 10



Pic 11



Pic 12



Pic 13

