21303 Antihopping clutch kit Ninja 250 - mounting instructions

Congratulation, you bought one of the best clutch systems for your Kawasaki Ninja 250.

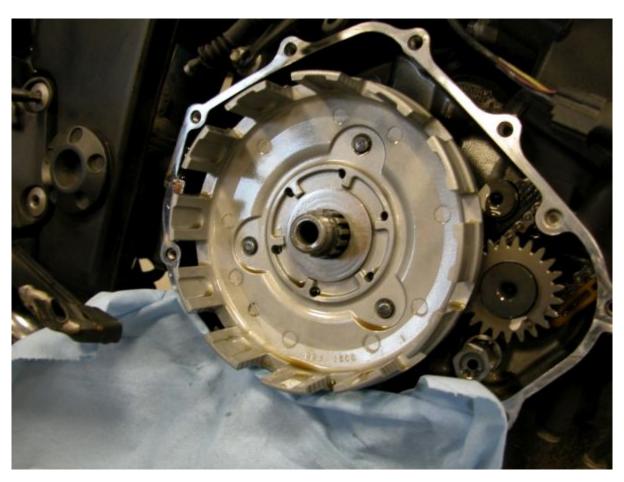
Everytime is neccessary to do this operation an experienced service, or experienced mechanic.

- 1. Read this instruction with photos befor you start. Check if the kit includes all parts (fig 21303a).
- 2. Remount the old clutch (according Kawasaki workshop manual), clean thread on the shaft main nut from old glue perfectly. Clean this parts with brake cleaner.
- 3. Check the STD shim under clutch drum in it's position (pic.a).
- 4. This slipper clutch is delivered in pre-mounted stand. This unit install to gearbox shaft (pic.b)
- 5. Put spring shim (kit) (pic.c), Mount standart main nut (pic.d), and fix it with torque 120 Nm (pic.e). To safe use strong thread glue (Würth, Berner, Loctite).
- 6. Install push rod (fig. f)
- 7. Install clutch plates. This clutch is designed for standart plates. Install the clutch plates to position as usual (fig. g)
- 8. Mount the pressure plate (h). Install clutch springs with kit buckels and M5x 25mm kit bolts (torque 8 Nm).(fig i)
- 9. Check the clearance between pressure plate and clutch hub in pressure plates hole. The correct clearance is about 1,0-1.2 mm, minimum clearance is 0,5mm. In case smaller clearance change all friction plates.
- 10. Adjust clearance on clutch lever
- 11. Install clutch cover according Kawasaki workshop manual.

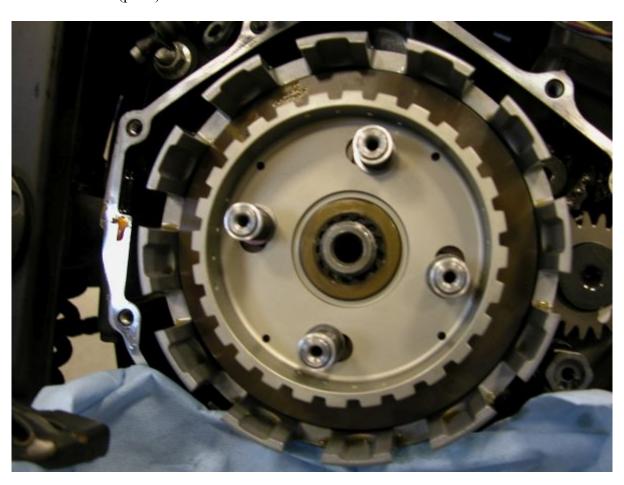
LIST OF PARTS

- 1 pc. premounted clutch drum
- 1 pc. presure plate
- 1 pc. bombing washer
- 5 pcs. spring retainer
- 5 pcs spring retainer for more spring preload
- 5 pcs. M5 bolt

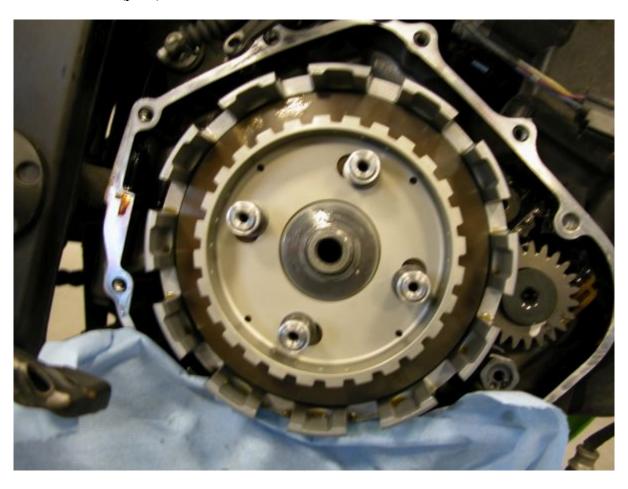
21303 Picture A (pic.a)



21303 Picture B (pic.b)



21303 Picture C (pic.c)



21303 Picture D (pic.d)



21303 Picture E (pic.e)



21303 Picture F (pic.f)





21303 Picture H (pic.h)



21303 Picture I (pic.i)

