

## 19803 Antihopping slipper clutch RMZ450 – mounting instructions

Congratulation, you bought one of best clutch systems for your RMZ 450.

Everytime is better when this operation do an experienced Suzuki workshop, or mechanic.

1. Read this instructions with photos before you start. Check if the set includes all parts.
2. Remount the old clutch drum ( according Suzuki workshop manual ), clean thread on the shaft and big nut from old glue with brake cleaner.
3. Put shim ( STD ) between basket and drum, when you remounted it ( pic.a )
4. Install premounted slipper drum ( pic.b )
5. Put kit steel washer on shaft ( pic.c )
6. Fix big nut ( kit ) with torque 80Nm and fix it with glue Loctite No. 620 ( pic.d )
7. Put push rod ( pic.e )
8. This slipper clutch is designed for using STD clutch plates. Mount them in usual position ( pic.f,g )
9. Install pressure plate ( pic.h )
10. Put STD clutch springs in position as before, put spring kit-buckels , fix all with M6 bolts with torque 8 – 10 Nm ( pic.i )  
Check minimum clearance between pressure plate and clutch hub in bore in pressure plate. Minimum clearance is 0.5 mm. In case this is smaller, mount new set of friction plates.
11. Everytime use new clutch cover gasket.
12. Mount case cover according to Suzuki workshop manual.

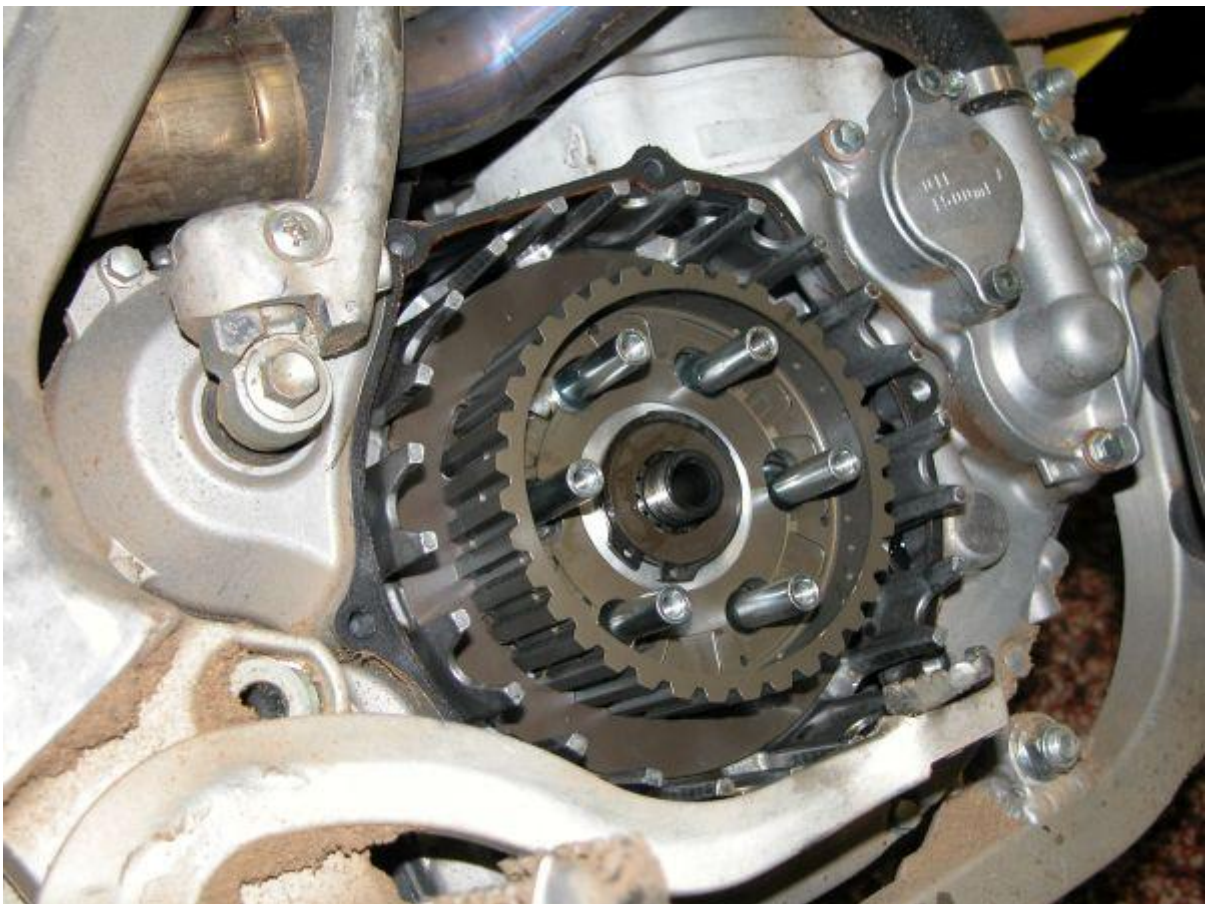
### LIST OF PARTS

- 1 pc. clutch drum premounted
- 1 pc. pressure plate
- 6 pcs. spring buckels
- 6 pcs. bolt M6
- 1 pc. steel washer
- 1 pc. main nut

19803 Picture A (pic.a)



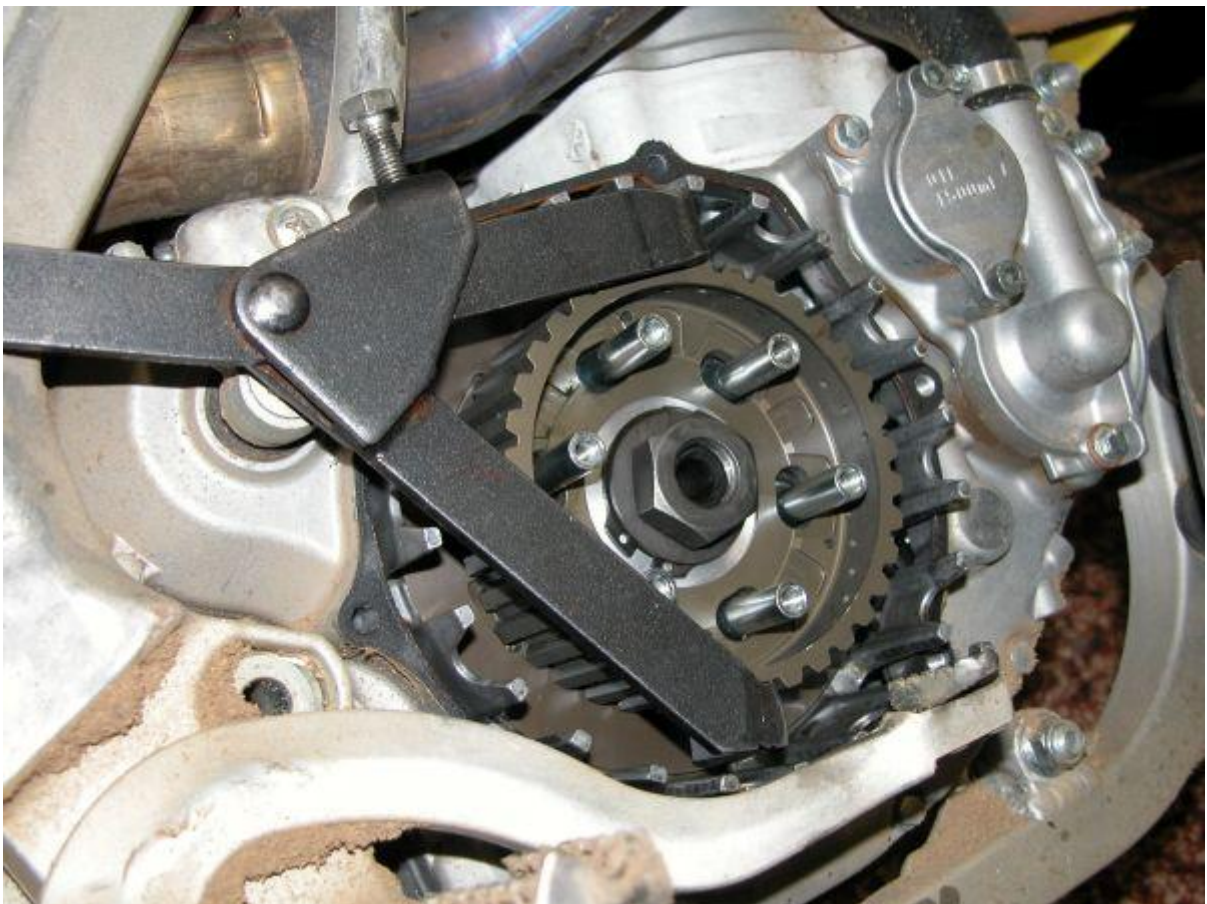
19803 Picture B (pic.b)



19803 Picture C (pic.c)



19803 Picture D (pic.d)



19803 Picture E (pic.e)



19803 Picture F (pic.f)



19803 Picture G (pic.g)



19803 Picture H (pic.h)



19803 Picture I (pic.i)

