15203 Antihopping clutch kit GSXR K5 2005 - mounting instructions

Congratulation, you bought one of the best clutch systems for your GSXR.

Everytime is better when this operation do a experienced service, or experienced mechanic.

1. Read this instruction with photos befor you start. Check if the kit includes all parts
2. Remount the old clutch (according Suzuki workshop manual), clean thread on the shaft from old glue perfectly. Clean this parts with brake cleaner.
3. Check the STD shim under clutch drum in it´s position
4. Premounted clutch drum unit install to gearbox shaft (
5. Mount the shim (STD) at first and the nut (also STD) Nut torque moment 110 Nm, use glue Loctite No. 620 to safe.
6. Install clutch plates . Install the clutch plates to position as usual
7. Install push rod with both shims and bearing
8. Mount the pressure plate. Install clutch springs with kit buckels and M6x 25mm kit bolts (torque 8 - 10 Nm).
9. Check the clearance between pressure plate and clutch hub in pressure plates hole. The correct clearance is about 1,0 mm, minimal clearance is 0,5mm, in this case change all friction plates to new ones.
10. In case you use aftermarket friction plates, you can reach correct clearance by using
    Suitable combination of following steel plates:

Order No.	Thickness
21451-41G10-000	2.0
21451-41G00-000	2.3
21451-41G20-000	2.6

11. Install clutch cover according Suzuki workshop manual, adjust clearance on clutch push rod and clutch cable and go back to track.

LIST OF PARTS

1 pc.   premounted clutch drum
1 pc.   presure plate
1 pc.   bombing washer
6 pcs.   spring buckel
6 pcs.   M6 bolt

TUNING TIPS

When you prefer more engine braking effect, use spring buckels 14210 (red) or 14211 (black).

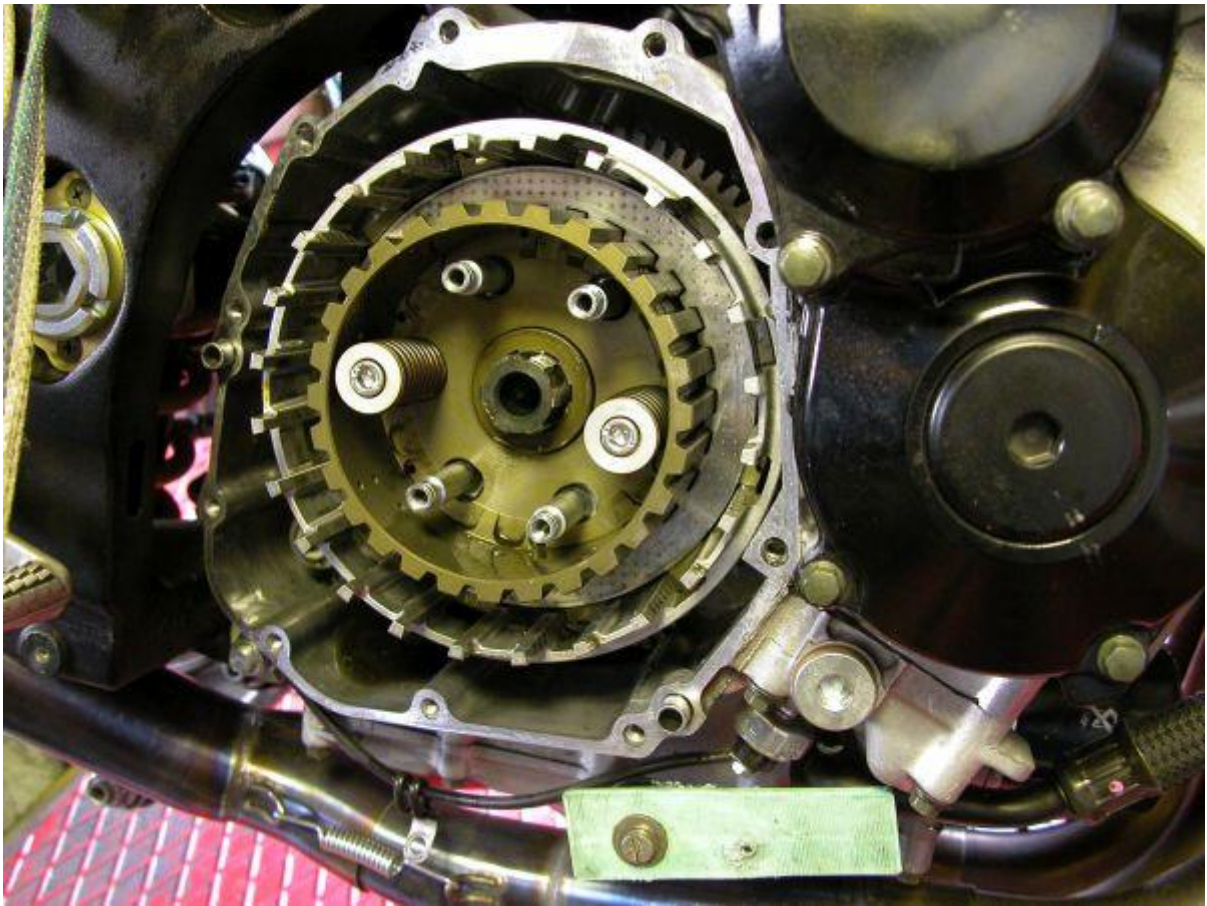In case of spinning during acceleration (when highly tuned up engine) go the same way.
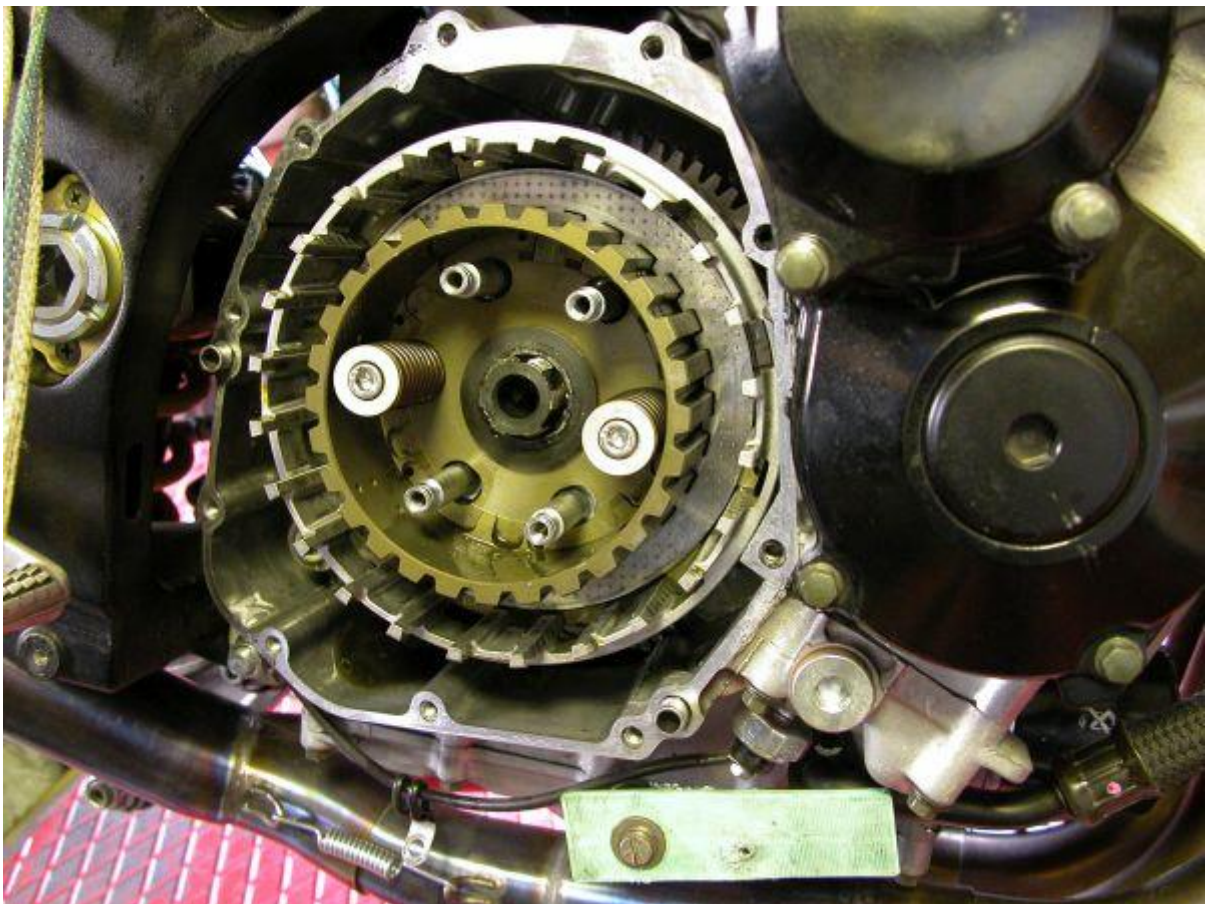
15203 Picture A (pic.a)

15203 Picture B (pic.b)
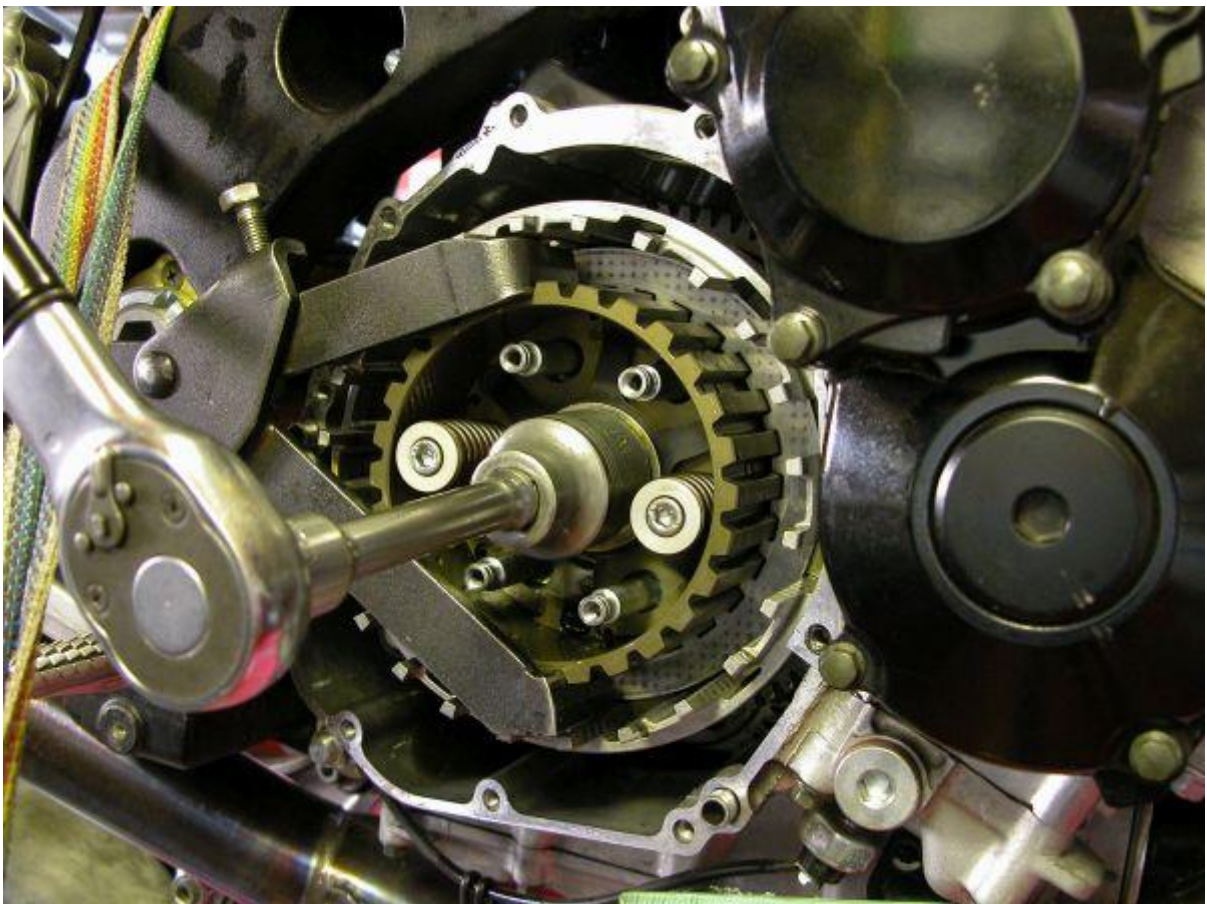
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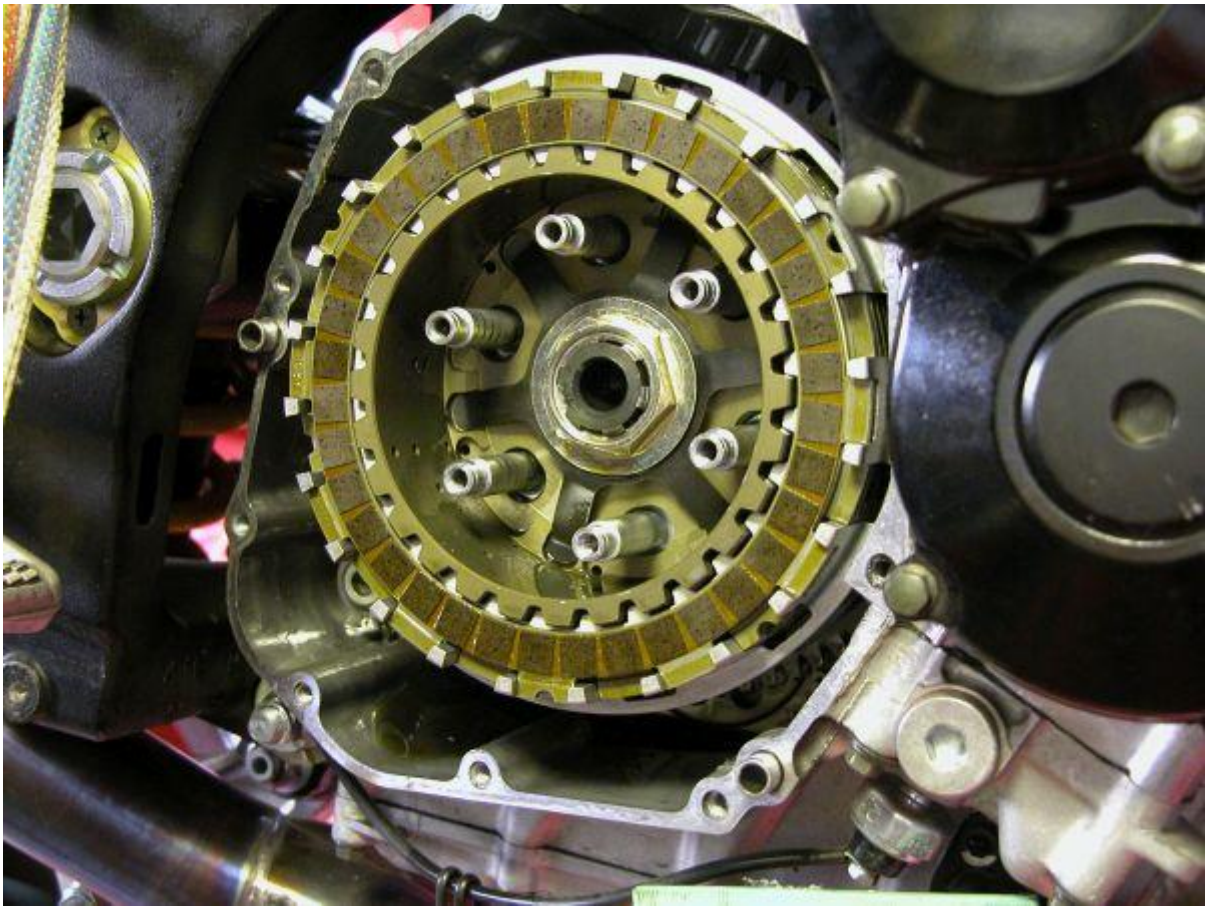

15203 Picture D (pic.d)
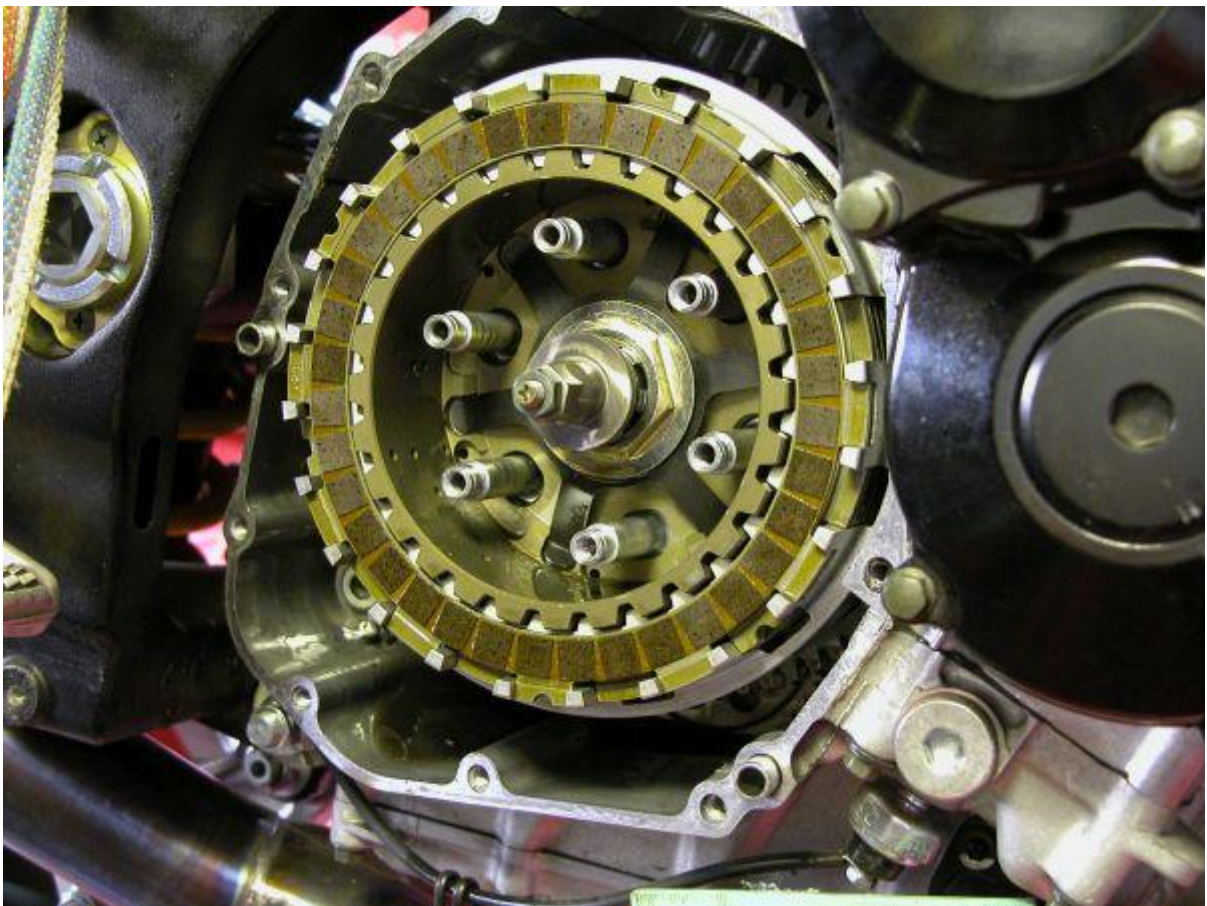
15203 Picture E (pic.e)

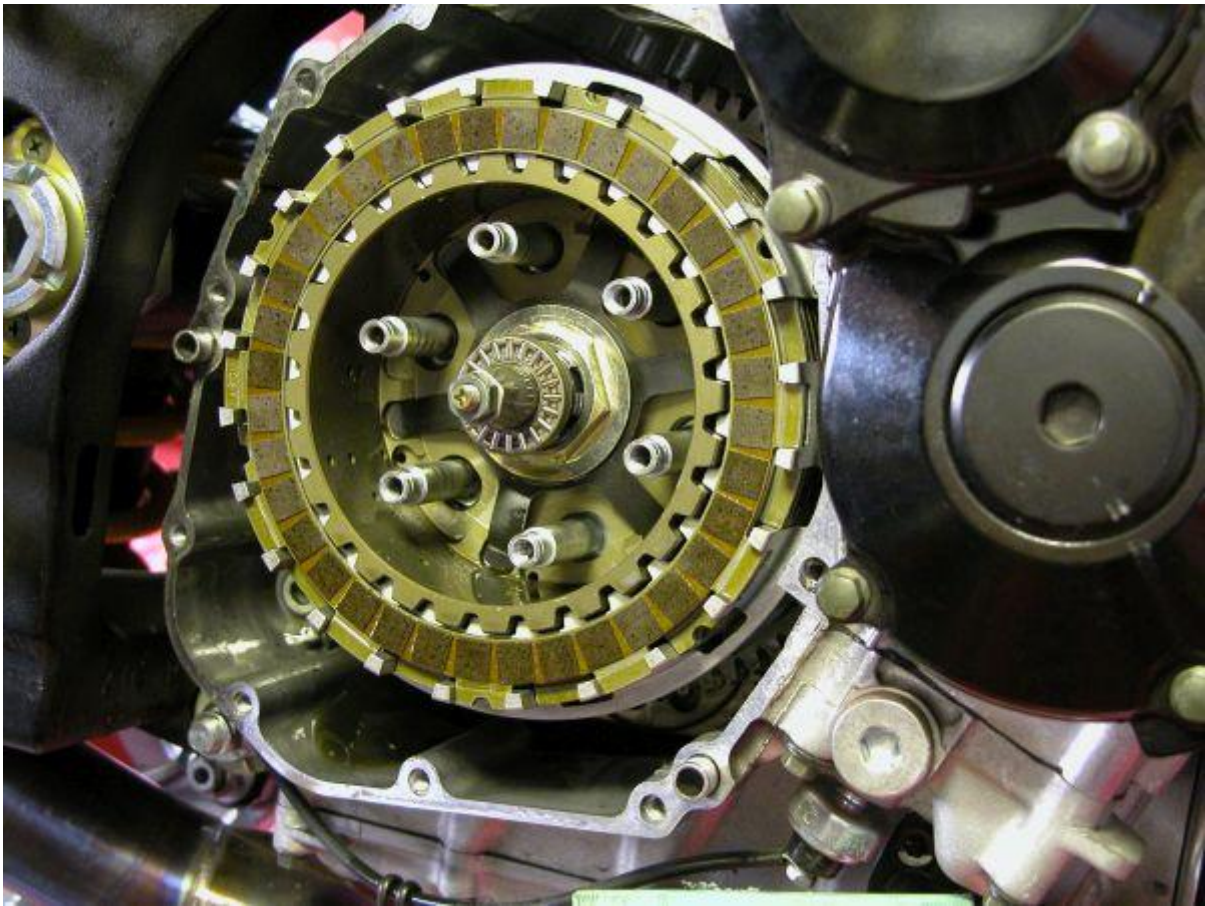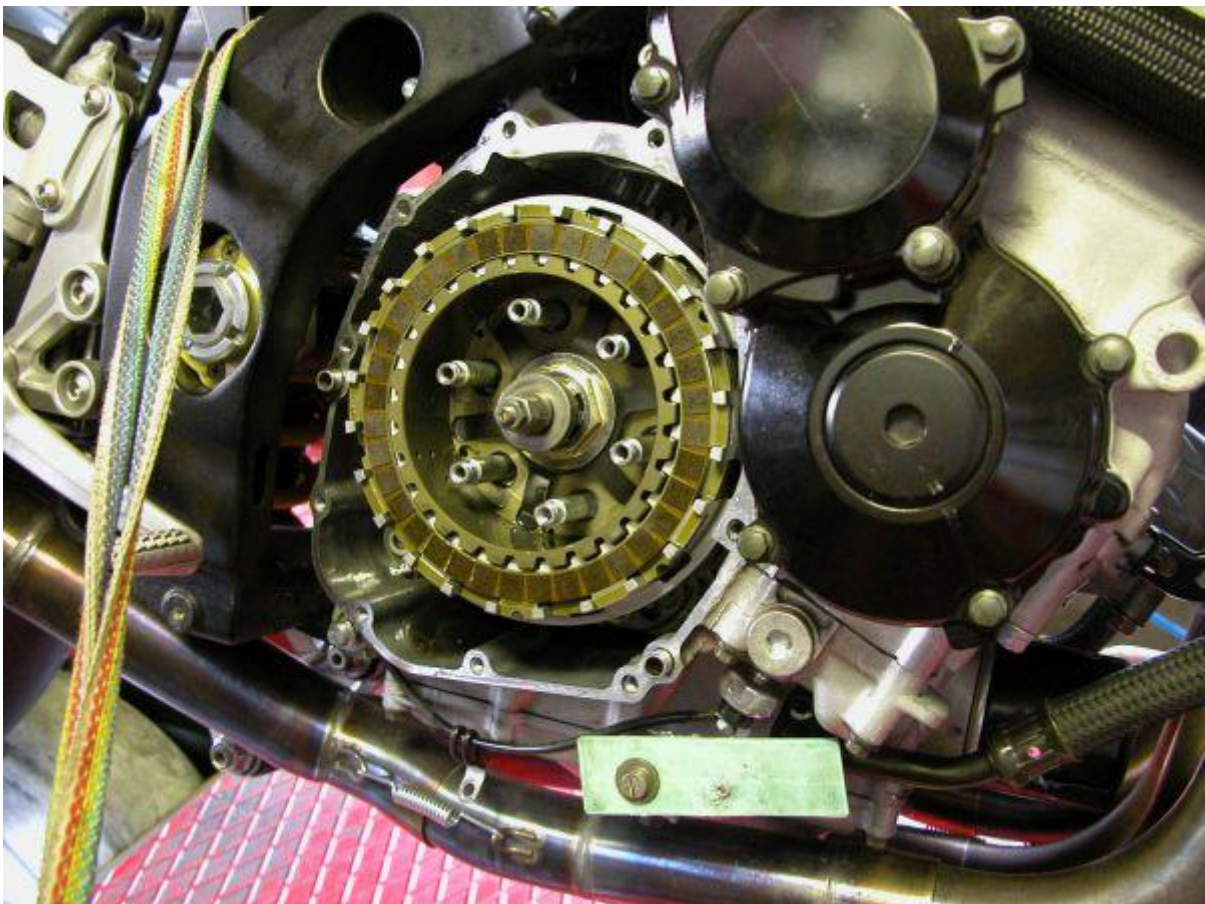15203 Picture F (pic.f)

15203 Picture G (pic.g)

15203 Picture H (pic.h)

15203 Picture I (pic.i)

15203 Picture J (pic.j)

15203 Picture K (pic.k)